YY-04A
Block Cut-Off Machine (Guillotine Type)
泡绵裁断机(上下式)

技术规格	TECHNICAL SPECIFICATION
切割形式：垂直上下裁断式	Cutting Style: Guillotine (Vertical) Type
机台尺寸：L5m×W4m×H3.5m	Machine Dimension: L 5m × W 4m × H 3.5m
可切泡绵尺寸：W2.3m×H1.25m	Bun Dimension: W2.3m × H1.25m

特性：

- 全自动泡棉裁断机是用来切割聚氨酯海绵块，将其放置固化后，储存仓库
- 泡绵裁断设备是与连续式自动发泡机械配套使用，安装在发泡流水线后面。在切割过程中切割速度与发泡流水线是同步运行的,设置海绵块长度后，泡绵裁断机自动裁切所设置尺寸

Feature:

- The fully automatic travelling block cutting machine(YY-04A) is used to cut flexible PU foam blocks into length behind the foaming line
- The machine being equipment with oscillating knives is a self-contained unit and can, therefore, be installes behind any foaming line. Duing the cutting procedure the cutting unit is in synchronous run with the foaming line. A separate inpulse transmitter guarantees for synchronization and linear measuring. As soon as the required block length is achieved, the oscillating knives move in transverse position to the foaming direction and the equired block lengthis cut

- 刀带轮电机：使用3HP
- 输送带电机：使用2HP，附有减速机×2台
- 裁切时行走电机：使用5HP，附有减速机
- 裁切上下电机：使用5HP，附有减速机
- 磨刀电机:1/8HP-2P,2只
- 电控制操作柜(人机界面)：1只

- Work ability: Cutting foam block 2.3m × 1.25m(W × H)
- Blade wheel :3HP-6P × 1
- FW & BW:5HP × 1
- Up & Down:5HP × 1
- Conveyor:2HP × 2
- Sharpener Motor: 1/8HP-2P × 2
- Control panel